

# BAS Machine table clamps

## Hold down clamps



An incredibly compact design, both in height and surface, with a heavy duty clamping pressure, puts the BAS clamps above the competition. Try one for yourself!

**1 Housing is heat-treated CrMo**

The self-locking worm gear unit exerts up to 3600 lbs of clamping force.

**2 Clamping arms with aluminum pressure pads**

The short and long clamping arms are equipped with a swivelling aluminum pressure pad. A polyamide seal protects the interior against dirt.

**3 Open or closed mounting holes**

Clamp and unclamp quickly with open hole models. In closed versions, the screw, nut and clamp form a unit.

**4 Space saving and adjustable**

All BAS models feature a compact design in height and in surface. Clamping height can be increased with the BESSEY® BASO base unit, but care must be taken to provide precise workpiece contact surfaces.



**BAS-C compact clamp**

Space saving compact design with clamping force up to 3600 lbs.

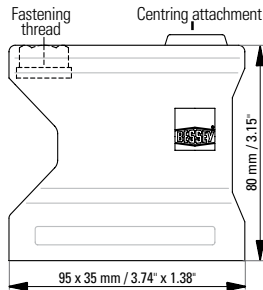
	Opening Max.	Throat Depth	Clamping Force	Clamping Arm Length
<b>Mounting hole open</b> for M10 / M12 (3/8", 7/16").				
<b>BAS-C9-4</b>	88 mm/3.46"	40 mm/1.57"	3600 lbs.	75 mm/2.95"
<b>3101428</b>	Arm for BAS-C9-4			
<b>BAS-C10-6</b>	97 mm/3.82"	60 mm/2.36"	2700 lbs.	94 mm/3.70"
<b>3101429</b>	Arm for BAS-C10-6			
<b>Mounting hole closed</b> for M10 / M12 (3/8", 7/16").				
<b>BAS-CB9-4</b>	88 mm/3.46"	40 mm/1.57"	3600 lbs.	75 mm/2.95"
<b>3101428</b>	Arm for BAS-CB9-4			
<b>BAS-CB10-6</b>	97 mm/3.82"	60 mm/2.36"	2700 lbs.	94 mm/3.70"
<b>3101429</b>	Arm for BAS-CB10-6			

**Mounting base unit**

BASO base unit adds an extra 80 mm. Stackable to 10 units. Suitable for all BESSEY BAS clamps.

Mounting hole open for M10/M12 (3/8", 7/16"), and includes socket head screw.

	Opening Max.	Fastening Thread
<b>BASO</b>	80 mm/3.15"	M10



**Service Part**

**3101431** BAS Arm Tip, set of 4

